



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - ASTM B 564 N08811

### Standard Specification for Nickel Alloy Forgings

Group - Non-Ferrous Nickel Alloys

Sub Group - ASTM B 564 N08811 Nickel Alloy Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 - 0.100	As-Cast or Annealing or Age Hardning	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.500 max.		
Chromium	Cr %	19.000 - 23.000		
Sulphur	S %	0.015 max.		
Copper	Cu %	0.750 max.		
Aluminium	Al %	0.150 - 0.600		
Titanium	Ti %	0.150 - 0.600		
Al + Ti	Al % + Ti %	0.850 - 1.200	Mechanical Properties	
Iron	Fe %	39.500 max.	Tensile Strength in Mpa	448 min.
Nickel	Ni %	30.000 - 35.000	Yield Strength in Mpa	172 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B 163 N08811	ASTM	USA	Tube
B 407 N08811	ASTM	USA	Pipe and Tube
B 408 N08811	ASTM	USA	Rod and Bar
B 409 N08811	ASTM	USA	Plate, Sheet and Strip
SB-163 N08811	ASME	USA	Tube
N08811	UNS	USA	Tube
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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